# **SAFE WORK INSTRUCTION**

# BUFFING MACHINE

#### PERSONAL PROTECTIVE EQUIPMENT

**Rings and jewellery** 

must not be worn.



Safety glasses must be worn at all times.

Close fitting / protective

clothing must be worn.



Safety footwear must be worn.



Long or loose hair must be contained.



Gloves must not be worn.

POTENTIAL RISKS	DON'Ts
<ol> <li>Work can be snatched if improperly presented to buffing wheel.</li> <li>Hair/ clothing/gloves can be caught in moving machine parts.</li> <li>Eye injuries can be caused by dust and fragments.</li> </ol>	<ul> <li>Do not use faulty equipment. Immediately report suspect equipment to your supervisor.</li> <li>Do not hold work with gloves, apron, material or clothing.</li> <li>Do not use the side of the buffing wheel to polish work.</li> <li>Never leave the machine running unattended.</li> <li>Do not bend down near machine while it is running.</li> </ul>

# PRE-OPERATIONAL SAFETY CHECKS

- ✓ Locate and ensure you are familiar with all machine operations and controls.
- Ensure all guards are fitted, secure and functional. Do not operate if guards are missing or faulty.
- Ensure both ends of the machine spindle are covered at all times.
- Use an appropriate type of mop and polishing compound for the task.

## **OPERATIONAL SAFETY CHECKS**

- Only one person may operate this machine at a time.
- Use the front of the wheel only.
- Work only below the centre of the spindle.
- Support small work with a wooden backing.
- Hold work so the edges cannot catch.

## ENDING OPERATIONS AND CLEANING UP

- ✓ Switch off the machine when work completed.
- Leave the machine and surrounding area in a safe, clean and tidy state.



prior to equipment use Approved by: Associate Director Health, Safety and Wellbeing Document Owner: Associate Director Health, Safety and Wellbeing Content Manager: Health Safety and Wellbeing Manager

designed as a guide to be used to compliment training and as a reminder to users

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